

## Technical Data Sheet

**TZ87XX/BB**

**PIGMENTED POLYURETHANE TOPCOAT - WHITE**

*Supersedes previous issue dated 09/01/08*

DATE 06/15/12

Versions:	35, 60 gloss		
Area of use:	flat parts, profiles, frames		
Method of use:	airless or airmix spray guns		
Mixing procedure:	by weight (kg)		
Part A	TZ87XX/BB		100
Part B (hardener)	TH0720/00		50
Thinner	DT1150/00 or DT0040/00		20-30

### Technical characteristics

Solids content (%):	66 ± 2
Specific gravity (kg/l):	1.300 ± 0.030
Viscosity (DIN 4 at 20°C):	105" ± 5"

### Substrate preparation

With white polyurethane or polyester basecoats.

### General characteristics

Pot-life:	3 hours		
Recommended application weight (g/m <sup>2</sup> ):	min. 80, max 150		
Drying time (100 g/m <sup>2</sup> at 20°C):	Dust free	5-10'	
	Touch dry	30-40'	
Shelf-life (months):	36		
	After long periods of storage, always check homogeneity and stir well before use to eliminate any possible sediment.		

TZ87XX/BB is expressly designed for colour matching systems.

It is important to keep in mind that, compared to inorganic pigmented pastes, the addition of organic based ones leads to a slower drying, a less hard surface and usually also to a lower hiding power.

TZ87XX/BB is suitable for use with TP4199/XX, in the ratio of 80:20 cc in volume.

### Problem of colour alteration with light

White and lighter shades are liable to undergo colour change over time. Equipment exists for determining to a good degree of accuracy how long it will take for the colour of coatings to change and the extent of the change. End users should have the light fastness of these pigmented topcoats evaluated to determine whether or not they are suitable for their requirements.

Sayerlack laboratories can carry out this assessment with the utmost objectivity, although it would be even better for the user to contact an independent testing laboratory.

N.B.: DATA PROVIDED ON THIS TECHNICAL DATA SHEET CORRESPOND TO OUR BEST KNOWLEDGE AND EXPERIENCE. WE ASSURE CONSISTENCY ON THE CHEMICAL-PHYSICAL CHARACTERISTICS OF OUR PRODUCTS, WITHIN THE TOLERANCE LIMITS SPECIFIED ON OUR TECHNICAL DATA SHEETS. RESPONSIBILITY OF FINAL RESULT OF PRODUCT APPLICATION IS FULLY UP TO THE USERS, WHO SHALL MAKE SURE THAT THE PRODUCT CORRESPONDS TO THEIR OWN NEEDS WITH REGARD TO APPLICATION SYSTEM, TO SUBSTRATES USED AS WELL AS TO WORKING CONDITIONS.

WARNING: ACTUAL VISCOSITY OF SOME PIGMENTED AND/OR THIXOTROPIC PRODUCTS MAY DIFFER FROM THE VISCOSITY SHOWN ON THE TECHNICAL DATA SHEET. DIFFERENCES ARE TO BE REGARDED AS ACCEPTABLE IF WITHIN 30% MAXIMUM.