

CM1510 METALLIC

Acid Catalysing Non-Yellowing Metallic Finish

DESCRIPTION & USES Designer **metallic** finish made using our two component acid catalysing clear topcoat for its excellent NON-YELLOWING properties. CM1510 provides good surface hardness, good moisture resistancy, very good smoothness to the touch and good covering power.

Recommended Application: For use over primer DF1324. Furniture, joinery, shop-fitting, wardrobe and commercial interiors.
N.B Not recommended for use in wet areas (i.e kitchen benchtops, vanity tops etc)

DRY FILM PROPERTIES

Colour: Refer to our Metallic Colour Card. Other colours may be able to be matched-pls enquire.

Gloss: 10%, 25%, 30%, 60%

*As this metallic is made using a topcoat, it does not need to be clear coated afterwards. If you require a high gloss finish, CM1510-MET must be over-coated with **CC1510** clear **gloss** within 3-5 minutes of application. During this time period, CC1510 will bond/adhere to CM1510-MET without sanding and provide a tough, non-yellowing high gloss result. Please contact your technical representative for further information.*

WET PROPERTIES

Solid content: 43% (approx)

Viscosity in drum: 80-90 seconds Ford Cup 4 @ 20°C

Shelf life: 12 months in sealed containers

APPLICATION

Method: Spraying conventional

Mixing Ratio: 10 parts CM1510-MET to 1 part DV311 hardener

Thinning: DT8900 or BECKER22 or THIN2221 at 20-35%
(Depending on type of equipment used)
In hot/humid/rainy conditions NT573 can be added

Pot Life: 1-2 days (approx)

Drying: 4-6 hours at 20°C or 30-40 minutes at 70°C

NOTES

Do **not** use over FF810 sealer

FOR INDUSTRIAL USE ONLY Data shown are mean values and cannot be construed as product specifications. Users are advised to make their own tests to determine the suitability of products for their own purposes.

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