

# Technical Data Sheet

Issue Date: June 16

## **TL0369**

### Polyurethane Clear Sealer

DESCRIPTION & USES Polyurethane two-component clear sealer for use on veneer and solid timbers in

producing furniture, kitchens, doors (interior) and commercial interiors. This high build sealer is fast drying, has very good sanding characteristics and provides a sound base

for top coating.

Recommended

**Application:** For use as a **sealer** under polyurethane topcoats TM4103, TM4060 and TC4259.

Furniture, joinery, shop-fitting, wardrobe doors, kitchen benchtops & doors, commercial

interiors.

#### **DRY FILM PROPERTIES**

Colour: Clear

Gloss: N/A

#### **WET PROPERTIES**

Solid content: 46% (approx)

Viscosity in drum: 60 seconds DIN 4 @ 20°C (approx)

Specific gravity: 0.98 kg/L (approx)

**Shelf life:** 12 months in sealed containers

#### **APPLICATION**

Method: Spraying conventional, airless

Mixing Ratio & Thinning:

Product	By Weight	By Volume
TL0369	100 parts	100 parts
TV4171 or TV4288 (non yellowing)	50 parts	50 parts
THIN-PU Standard	20 parts	20 parts

In warm/hot conditions NT573 can be added to slow drying

Coats: Up to 3 coats of mixed TL0369 may be applied, waiting 1-3 hours between each coat.

**Application weight:** 160-180 g/m2 per coat

Drying timeDust free:10 mins at 20°C(100g/m2):Touch dry:30 mins at 20°CStacking:6 hours at 20°C

Sanding & Over-coating: 16 hours at 20°C (min)

Forced drying: 60 minutes at 50°C (plus 15 mins flashoff & 15 mins cooling)

Pot Life: 3 hours at 20°C (approx)

**FOR INDUSTRIAL USE ONLY** Data shown are mean values and cannot be construed as product specifications. Users are advised to make their own tests to determine the suitability of products for their own purposes.

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