SHERWIN-WILLIAMS.

Technical Data Sheet

Issue Date: June 16

TM0107

Polyurethane Clear Satin Topcoat

DESCRIPTION & USES Polyurethane two component clear topcoat for use on veneer and solid timbers in

producing furniture, kitchens, doors (interior) and commerical interiors. This extremely 'versatile' topcoat is suitable for horizontal and vertical application and yields a durable,

protecive and silky smooth finish.

Recommended

Application: For use over polyurethane sealers **TL0319**, TL4371 or TL4303

Furniture; joinery; shop-fitting; wardrobe, kitchen and vanity doors; commercial interiors

DRY FILM PROPERTIES

Colour: Clear

Gloss: 10% Matt, 30% Satin

WET PROPERTIES

Solid content: 41% (approx)

Viscosity in drum: 60 seconds DIN 4 @ 20°C (approx)

Specific gravity: 0.97 kg/L (approx)

Shelf life: 36 months in sealed containers at 30°C max

APPLICATION

Method: Spraying conventional, curtain coater, airless

Mixing Ratio

& Thinning:

Product	By Volume
TM0107	100 parts
TV4171	50 parts
THIN-PU Standard	20-50 parts

In hot conditions NT573 Retarder can be added to slow drying

Thinner amounts depend on the equipment used

Application weight: 80-150 g/m2 per coat

Drying timeDust free:
10 mins at 20°C

(100g/m2):
30 mins at 20°C

Stagking:
6 hours at 20°C

Stacking: 6 hours at 20°C Sanding & Over-coating: 6 hours at 20°C

Pot Life: 3 hours at 20°C (approx)

Notes: In time this product may form a floating that must be dispersed by stirring before the application

FOR INDUSTRIAL LISE ONLY Data chown are mean values and cannot be construed as product specifications

FOR INDUSTRIAL USE ONLY Data shown are mean values and cannot be construed as product specifications. Users are advised to make their own tests to determine the suitability of products for their own purposes.

AUSTRALIAN DISTRIBUTORS FOR SHERWIN WILLIAMS

 WA:
 TWENTY TWO SERVICES P/L
 Tel (08) 9206 0220
 Fax (08) 9206 0974

 NSW:
 CROMA COATINGS
 Tel (02) 9533 9122
 Fax (02) 9533 9299

 VIC:
 CROMA COATINGS VICTORIA
 Tel (03) 9768 2312
 Fax (03) 9768 2389

 QLD:
 CROMA COATINGS QUEENSLAND
 Tel (07) 3386 1000
 Fax (07) 3386 1003

Email info@22croma.com.au
Web www.22croma.com.au