

DH335

Care E1 Acid Catalysing Pigmented Semi-gloss Topcoat

DESCRIPTION & USES Two-component acid catalyst semi-gloss pigmented topcoat (amino-alkyd and cellulose) for furniture and fittings. DH335 is formulated with low formaldehyde binders and low toxicity solvents to reduce risks with usage (contains NO aromatic hydrocarbons or Butanol). Suitable for surfaces that are to stand up to stringent demands, for example, in accordance with the Furniture Fact System "Moblefakta." This high build topcoat has excellent coverage and is fast drying ensuring efficient production results. Suitable for automatic quick drying production lines. The stacking and packing of newly treated surfaces can take place very quickly.

Recommended Application:

For use over undercoat DF1324. Furniture, joinery, shop-fitting, wardrobe & kitchen doors, commercial interiors.

N.B Not recommended for use on wet areas (i.e kitchen benchtops , vanity tops etc)

DRY FILM PROPERTIES

Colour: White, can be tinted to most colours

Gloss: Semi-gloss 50-60%

WET PROPERTIES

Solid content: 65% (approx)

Viscosity in drum: 150-160 seconds Ford Cup 4 @ 20°C

Shelf life: 12 months in sealed containers

APPLICATION

Method: Spraying conventional, curtain coating

Mixing Ratio: 7 parts DH335 to 1 part DV311 hardener

Thinning: DT8900 or BECKER22 at 25-35%
(Depending on the type of equipment used)
In hot/humid/rainy conditions NT573 can be added

Pot Life: 1-2 days (approx)

Drying: 16-20 hours at 20°C or 30-50 minutes at 70°C

NOTES

Contact us for further information

FOR INDUSTRIAL USE ONLY Data shown are mean values and cannot be construed as product specifications. Users are advised to make their own tests to determine the suitability of products for their own purposes.

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