

EL4230
LOW VOC & NON YELLOWING
Waterborne Two Pack Clear Sealer

DESCRIPTION & USES This two component, waterborne sealer is part of a coating system that revolutionises the wood coating industry by ticking all the boxes. EL4230 is LOW VOC meaning it is suitable for use in sensitive environments or projects with restrictions on emissions. Not only does this sealer come with environmental benefits it is also non-yellowing making it ideal for use on light timbers/veneers and man-made veneers. Furthermore this sealer has good transparency qualities over dark coloured substrates and is efficient in production due to its very fast curing and excellent sanding properties.

Recommended Application:

For use under topcoat EM4530. Furniture, joinery, shopfitting, wardrobe and kitchen doors, commercial interiors.

DRY FILM PROPERTIES

Colour: Clear

Gloss: N/A

WET PROPERTIES

Solid content: Approx 29%

Viscosity in drum: 25 seconds Ford Cup 4 @ 20°C

Shelf life: 6 Months in sealed containers

Frost Sensitive: Yes. Do not store or use in temps below 5°C. Stir well before use

VOC Content: 74.82 g/l mixed with EV4345 hardener (from analysis)

APPLICATION

Method: Spraying

Mixing Ratio: EL4230 **20** parts to **1** part EV4345 hardener

IMPORTANT: Ensure hardener is mixed in by mechanical stir for 5 minutes

Thinning: Dilute with water if necessary

Pot Life: Approx 4 hours

Drying: Sanding: 4-6 hours at 20°C or 90 mins at 50°C
 Sand the first coat to eliminate grain raising

Application weight: 100 - 120 g/m2

FOR INDUSTRIAL USE ONLY Data shown are mean values and cannot be construed as product specifications. Users are advised to make their own tests to determine the suitability of products for their own purposes.

AUSTRALIAN DISTRIBUTORS FOR SHERWIN WILLIAMS

WA: TWENTY TWO SERVICES P/L **Tel** (08) 9206 0220 **Fax** (08) 9206 0974
NSW: CROMA COATINGS **Tel** (02) 9533 9122 **Fax** (02) 9533 9299
VIC: CROMA COATINGS VICTORIA **Tel** (03) 9768 2312 **Fax** (03) 9768 2389
QLD: CROMA COATINGS QUEENSLAND **Tel** (07) 3386 1000 **Fax** (07) 3386 1003

Email info@22croma.com.au
Web www.22croma.com.au