

SM4006 METALLIC

Acrylic Polyurethane Clear Topcoat

DESCRIPTION & USES Designer **metallic** finish made using our two component acrylic polyurethane clear topcoat for its excellent NON-YELLOWING properties. SM4006 provides good surface hardness, good moisture resistancy, very good smoothness to the touch and good covering power.

Recommended Application: For use over sealer SL4340 & SL4360. Furniture, joinery, shop-fitting, wardrobe and kitchen and vanity doors/benchtops, commercial interiors.

DRY FILM PROPERTIES

Colour: Refer to our Metallic Colour Card. Other colours may be able to be matched-pls enquire.

Gloss: 10%, 25%, 30%, 60%

*As this metallic is made using a topcoat, it does not need to be clear coated afterwards. If you require a high gloss finish, overcoat SM4006-Metallic with **SC4220** up to 8 hours later. During this time period, SC4220 will bond/adhere to SM4006 Metallic without sanding and provide a tough, non-yellowing high gloss result. Please contact your technical representative for further information.*

WET PROPERTIES

Solid content: 23% (approx)

Viscosity in drum: 28-34 seconds Ford Cup 4 @ 20°C (approx)

Shelf life: 12 Months in sealed containers

APPLICATION

Method: Spraying conventional

Mixing Ratio: 5 parts SM4006 to 1 part SV4310 hardener

or

10 parts SM4006 to 1 part SV4360 hardener (higher build – subject to availability)

Thinning: THIN4444 or THIN4000 at 10%-30% of part A
(Depending on the type of equipment used)
In hot conditions NT573 can be added

Drying: Dry for stacking: 5-6 hours at 20°C or 80-90 minutes at 50°C

Pot Life: 24 hours (approx)

Application weight: 100 - 140 g/m2

FOR INDUSTRIAL USE ONLY Data shown are mean values and cannot be construed as product specifications. Users are advised to make their own tests to determine the suitability of products for their own purposes.

AUSTRALIAN DISTRIBUTORS FOR SHERWIN WILLIAMS

WA: TWENTY TWO SERVICES P/L **Tel** (08) 9206 0220 **Fax** (08) 9206 0974

NSW: CROMA COATINGS **Tel** (02) 9533 9122 **Fax** (02) 9533 9299

VIC: CROMA COATINGS VICTORIA **Tel** (03) 9768 2312 **Fax** (03) 9768 2389

QLD: CROMA COATINGS QUEENSLAND **Tel** (07) 3386 1000 **Fax** (07) 3386 1003

Email info@22croma.com.au

Web www.22croma.com.au