

TF0333

Polyurethane Pigmented Primer

DESCRIPTION & USES Polyurethane two-component pigmented primer for use on MDF and whiteboard. This primer has excellent build and covering power for preparing your substrate as well as good elasticity characteristics. TF0333 allows for easy sanding and its fast drying times ensure efficient production schedules can be met.

Recommended Application:

For use as a **primer** under polyurethane topcoats TH4532, TH0089 and TH4401 Furniture, joinery, shop-fitting, wardrobe doors, kitchen doors, commercial interiors

DRY FILM PROPERTIES

Colour: White

Gloss: N/A

WET PROPERTIES

Solid content: 69% (approx)

Specific gravity: 1.45kg/L (approx)

Viscosity in drum: approx 20 seconds **DIN 8 @ 20°C** (Mixed TF0333 – approx 22 seconds **DIN 4 @ 20°C**)

Shelf life: 36 months in sealed containers

APPLICATION

Method: Spraying conventional, airless, curtain coater

Mixing Ratio & Thinning:

Product	By Weight	By Volume
TF0333	100 parts	100 parts
TV0050 (elastic) or TV4171	40 parts	50 parts
THIN-PU Standard or THIN4000	10-30 parts	10-30 parts

Coats: Up to 3 coats of mixed TF0333 may be applied, waiting 1-4 hours between each coat

Application weight: Up to 200 g/m² per coat

Drying time (100g/m²):

Dust free: 10 mins at 20°C

Touch dry: 35 mins at 20°C

Stacking: 8 hours at 20°C

Sanding & Over-coating: 12 hours at 20°C (min)

Forced drying: 50 minutes at 50°C (plus 15 mins flashoff & 15 mins cooling)

Pot Life: 3 hours at 20°C (approx)

FOR INDUSTRIAL USE ONLY Data shown are mean values and cannot be construed as product specifications. Users are advised to make their own tests to determine the suitability of products for their own purposes.

AUSTRALIAN DISTRIBUTORS FOR SHERWIN WILLIAMS

WA: TWENTY TWO SERVICES P/L **Tel** (08) 9206 0220 **Fax** (08) 9206 0974
NSW: CROMA COATINGS **Tel** (02) 9533 9122 **Fax** (02) 9533 9299
VIC: CROMA COATINGS VICTORIA **Tel** (03) 9768 2312 **Fax** (03) 9768 2389
QLD: CROMA COATINGS QUEENSLAND **Tel** (07) 3386 1000 **Fax** (07) 3386 1003

Email info@22croma.com.au
Web www.22croma.com.au