

TH4101

Polyurethane Black Topcoat

DESCRIPTION & USES Polyurethane two-component “Black” topcoat with very good surface hardness, excellent water resistance, good resistance to marking, excellent hiding power on edges and good smoothness to the touch.

Recommended Application: For use over PU black primer TF4360-7902 or clear sealers TL0319, TL4369 & TL4371. Furniture; joinery; shop-fitting; wardrobe, kitchen and vanity doors; commercial interiors

DRY FILM PROPERTIES

Colour: Black
Gloss: 10% Matt (7921) & 30% Satin (7922)

WET PROPERTIES

Solid content: 41 ± 1 %
Specific gravity: 0.98 (+ 0.030 kg/L)
Viscosity in drum: 65-85 s Ford Cup 4 @ 20°C (approx)
Shelf life: 12 months in sealed containers at 30°C. After long periods of storage, always check homogeneity and stir well before use to eliminate any possibly sediment.

APPLICATION

Method: Spraying conventional, airless, curtain coater.

Mixing Ratio:	Product Codes	By Weight
	TH4101 Part A	100 parts
	TV4171, TV4288 or TV4271 Part B	50 parts
	THIN-PU-STD, THIN4000 or THIN4444 Thinner	10-30 parts

In hot conditions NT573 Retarder can be added
 Thinner amounts depend on the equipment used

Drying time (100g/m²):
 Dust free: 5-10 mins at 20°C
 Touch dry: 15-25 mins at 20°C
 Dry for stacking: 3-5 hours at 20°C

Forced drying (100g/m²):
 Flash off: 10-20 mins
 Hot air at 50°C: 40-80 mins
 Cooling: 10-20 mins

Pot Life: 6 hours (approx)

FOR INDUSTRIAL USE ONLY Data shown are mean values and cannot be construed as product specifications. Users are advised to make their own tests to determine the suitability of products for their own purposes.

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