

# TL0319

## Polyurethane Clear Sealer

**DESCRIPTION & USES** Polyurethane two-component clear sealer for use on interior veneer and solid timber substrates. This sealer has good build, is fast drying and has very good sanding characteristics providing a sound base for top coating.

**Recommended Application:** For use as a **sealer** under polyurethane topcoats **TM0107**, TM0208, TM4060 and TC4259. For furniture, joinery, shop-fitting, wardrobe doors, kitchen and vanity doors and commercial interiors.

**DRY FILM PROPERTIES**

**Colour:** Clear  
**Gloss:** N/A

**WET PROPERTIES**

**Solid content:** 43% (approx)  
**Viscosity in drum:** 60 seconds DIN 4 @ 20°C (approx)  
**Specific gravity:** 0.98 kg/L (approx)  
**Shelf life:** 36 months in sealed containers at 30°C max

**APPLICATION**

**Method:** Spraying conventional, airless

**Mixing Ratio & Thinning:**

Product	By Volume
TL0319	100 parts
TV4171	50 parts
THIN-PU Standard	10-30 parts

In warm/hot conditions **NT573** can be added to slow drying Thinner amounts depend on the equipment used

**Coats:** Up to 3 coats of mixed **TL0319** may be applied, waiting 1-3 hours between each coat.

**Application weight:** 80-150 g/m2 per coat

**Drying time (100g/m2):**  
 Dust free: 5-10 mins at 20°C  
 Touch dry: 30-40 mins at 20°C  
 Stacking: 3 hours at 20°C  
 Sanding & Over-coating: 6 hours at 20°C (**min**)

**Pot Life:** 3 hours at 20°C (approx)

**NOTES**

In time this product may form a floating that must be dispersed by stirring before the application.

**FOR INDUSTRIAL USE ONLY** Data shown are mean values and cannot be construed as product specifications. Users are advised to make their own tests to determine the suitability of products for their own purposes.

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